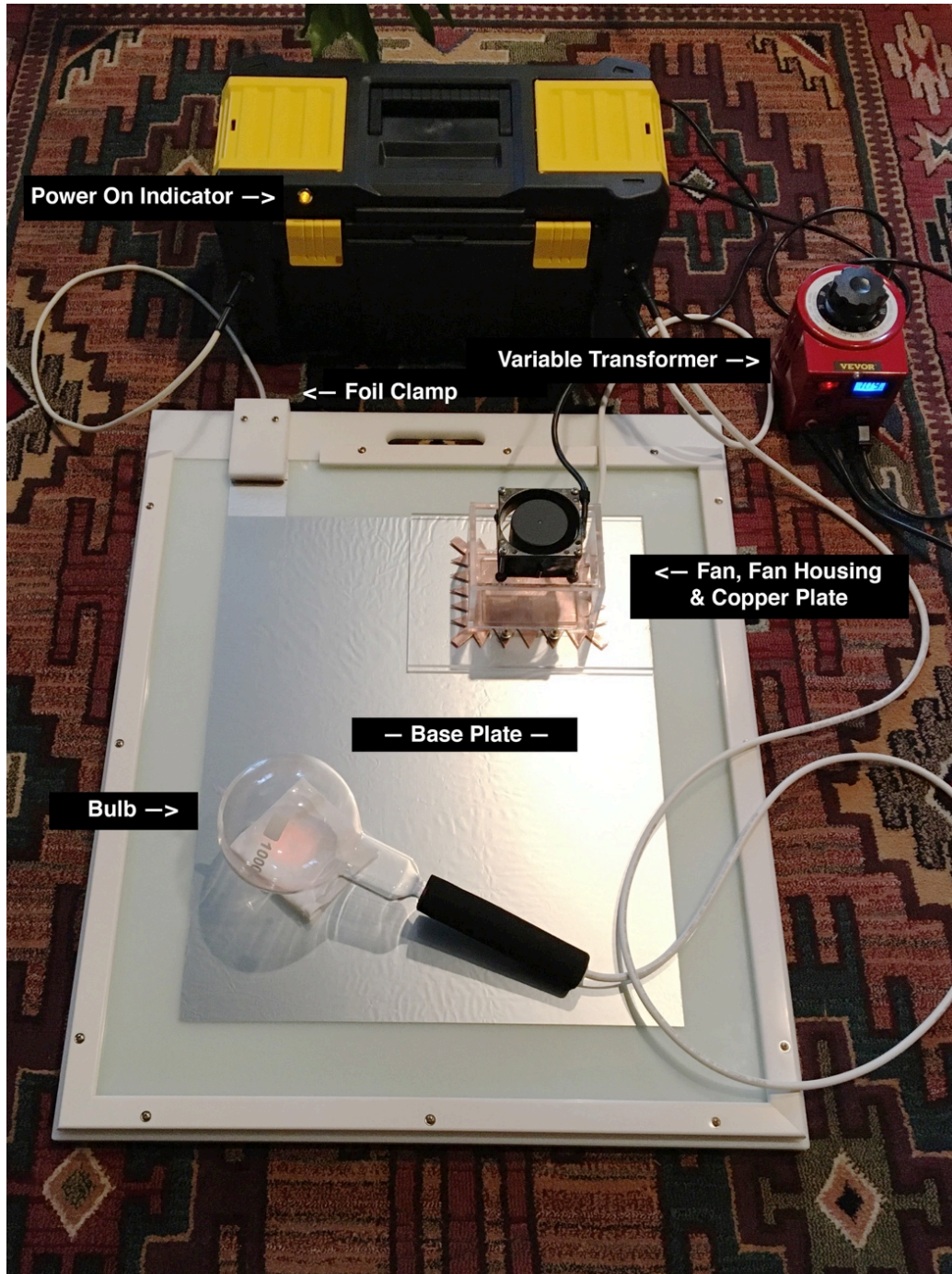
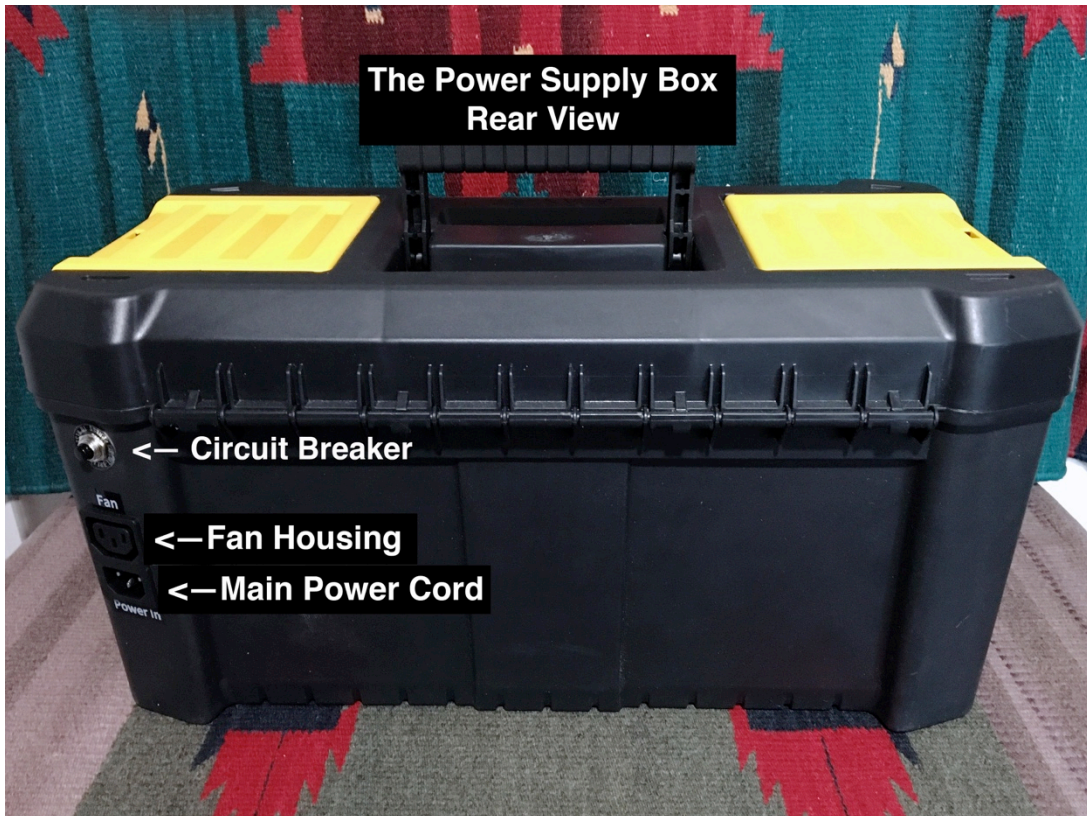
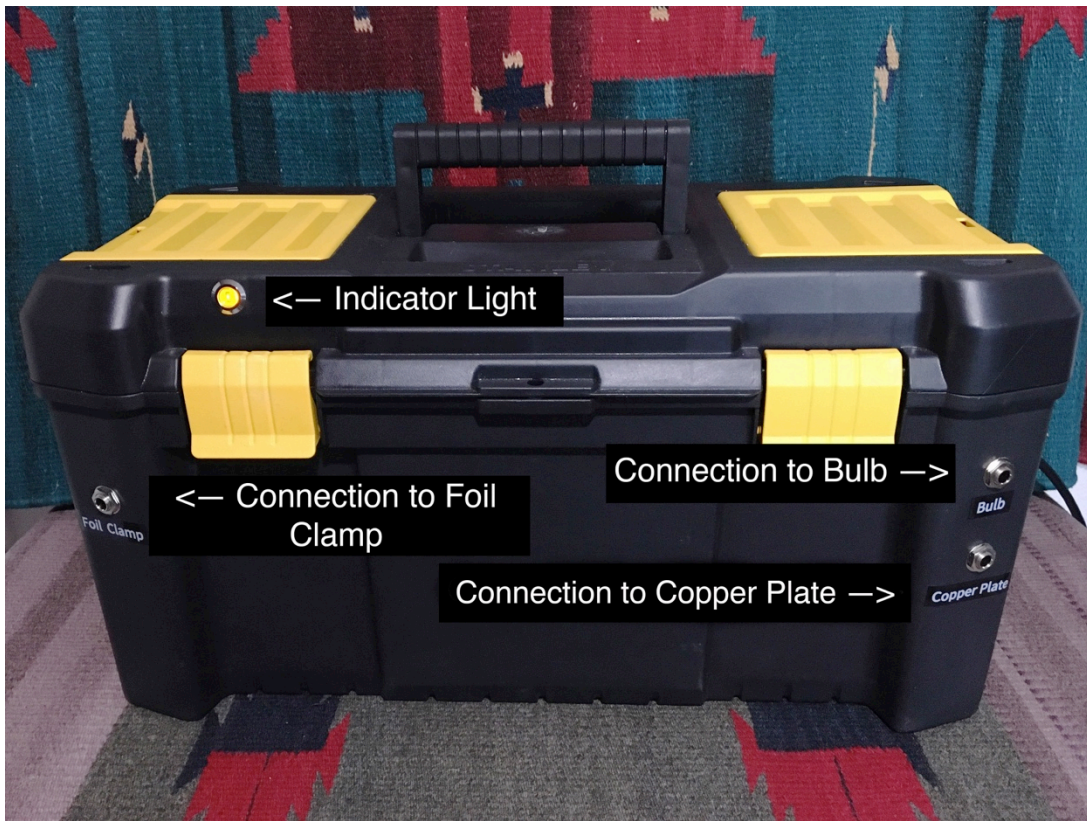


The CellGen Operation, Safety and Maintenance

THE POWER SUPPLY BOX AND CONNECTIONS





PROPER LAYOUT

For safety reasons the layout is very important! Please follow these guidelines precisely.



IMPORTANT Bulb Placement Update: In 2022 we accidentally broke a bulb. A bath robe caught the GTO cable while reaching for a wall thermostat. It fell from it's pedestal right onto the glass foot plate and shattered. For some miraculous reason, the glass of the foot plate did not break. So our new word of caution and recommendation is to stow the bulb as low to the ground as possible. One can even use the supplied shipping box if desired. These bulbs are expensive and difficult to replace, so please treat it like priceless china!

- **All new models come with an adjustable power supply (variac). The power strip or variac should be far enough away from the chair so that one must first stow the bulb into its resting place and then stand up and walk over to it to turn the CellGen on or off.** Failure to follow this simple guideline can lead to a mild electrical shock when adjusting the power outputs or witching the device off. This is NOT dangerous! One is simply absorbing high frequency electromagnetic energy from the CellGen and passing it to the grounded metal case of the variac. To avoid this, place the variac 12 inches away from either end of the power supply box. Again, the user will need to get up and walk over to the variac to adjust the power level or to switch the device on or off.
- Please watch the following two instruction videos prior to using the CellGen.

An Excellent Short CellGen Instruction Video created by a company that is no longer in business: https://youtu.be/1uR_tfn-AB8

Comprehensive 2005 Video Created by CellGen / Molecular Enhancer Inventor Dan Dial: It includes instructions for high frequency massage and for treating young children <https://youtu.be/COJO00iCoB0>

CELLGEN ASSEMBLY

Please use the photographs from the first two pages of this manual to assist in properly connecting the cables.

NOTE: The CellGen operates using 120V. In countries where 220-240V is used, a grounded 220V -> 110V/120V voltage converter is needed to run the CellGen. These are relatively inexpensive and can be purchased from Amazon, eBay and other online resources. For power requirements, please review the Specifications section below.

- **IMPORTANT: Never attempt to turn the CellGen on or off while holding the bulb, or with feet on the base plate. See proper start order below.**
- Place a wooden or plastic chair in front of the baseplate. Adjust the chair's position so that your feet can easily rest on the glass, while keeping them on your side of the black line. If you do not see a black line taped to the glass, please review instructions below for the proper placement of the safety line. The line designates the safety zone for foot placement on the glass base plate.
- Place the power supply box a few inches from the top end of the base plate.

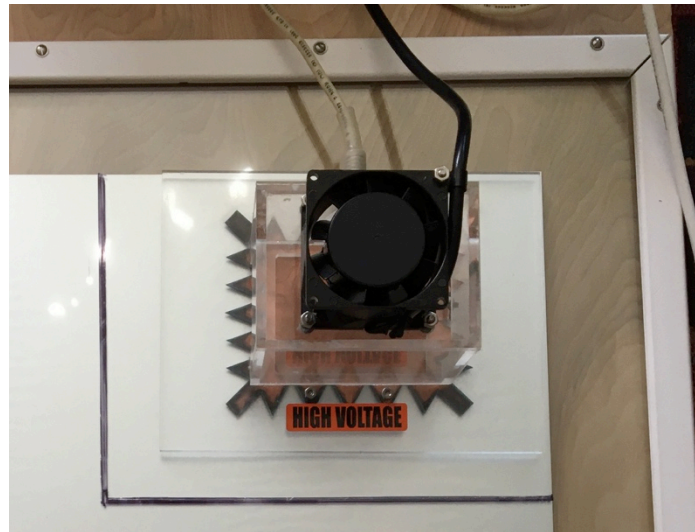
Attaching Components

- **Foil Clamp:** Attach the foil clamp by screwing it into place with the provided screws. Be sure to only tighten the foil clamp to the point where it makes good contact. A tight connection is not necessary in this location. Connect the foil clamp jack to the left port on the power supply box.

Note: Over tightening the foil clamp screws may cause the glass to crack.

- **Bulb:** Plug the jack for the bulb into the top port on the right side of the power supply box.
- **Copper Plate:** Plug the jack attached to the copper plate into the bottom port on the right side of the power supply box.
- **Fan:** Plug the cord for the fan into the top IEC connector on the back of the power supply box.
- **Fan housing Placement:** Align the acrylic fan housing as seen in the photo below to line up with the top right edge of the aluminum foil. Use a fat

permanent marker to draw a 1.5 inch border below and to the left of the acrylic base of the fan housing. The black line indicates where it's safe to keep your feet. In other words keep your feet on your side of the line.



- Plug one end of the main power cord into the lower IEC connector on the back of the power supply box. Plug the other end of the cord into the power strip or variable transformer (variac). Not supplied with all units, the variable transformer allows the user to lower the input voltage to the CellGen's power supply, thereby reducing the output at the bulb. A high setting is not necessary for the CellGen to be effective, however if the variable transformer is set too low the cooling fan will not operate properly. If the fan slows down or stops spinning altogether, turn the power level up until the fan once again begins to operate. Never set the variable transformer higher than 120V! Doing so can permanently damage the high voltage transformer that powers the CellGen.

CHECKLIST TO INSURE PROPER CONNECTIONS

1. All cords and high voltage cables are connected to their corresponding ports on the power supply box.
2. The plastic or wooden chair is in its proper position.
3. While sitting in the chair, the power strip or variable transformer is out of arm's reach. In other words one has to first stow the bulb, then get up and walk to the power switch. This is clearly shown in the first demonstration video.

4. The indicator LED on the power supply box IS NOT ILLUMINATED and that power strip, or variable transformer is in the off position before plugging it into a wall outlet.

OPERATING INSTRUCTIONS

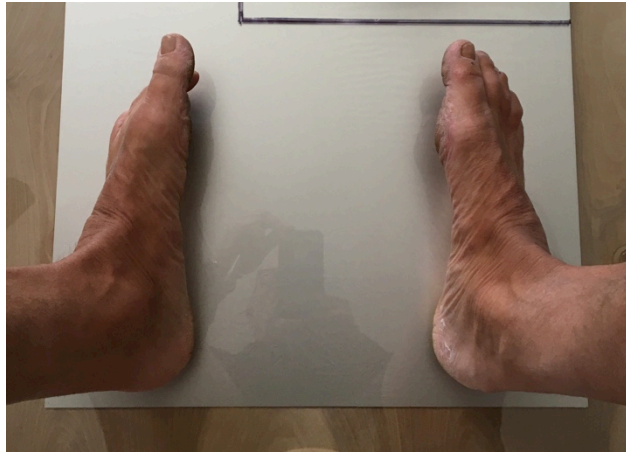
Improper handling of the high voltage power transformer while it's in operation can cause injury or even death.

- Plug power strip or variable autotransformer into a wall outlet.
- Turn the device on using the switch on the power strip or the variable transformer. If your CellGen came with a variac, begin by turning the dial until the display reads 105V. If you are new to the CellGen, this is a good starting point. One can increase the voltage later if desired. The LED indicator light should now be illuminated on the left side of the power supply box, letting you know that system is electrified. When the power box is electrified, extreme caution must be observed. When the device is running, never touch any of the cable connections on the power supply box or on the fan housing. Keep in mind that the screws holding the copper plate in place and protrude through the acrylic, are electrified when the CellGen is turned on. **The cable connection at the bulb is safe!** If you need to shift cables around, first turn CellGen off at the power strip or the variac and then unplug the power strip or the variac from the wall outlet.
- To begin a session sit on the chair with your feet off to either side of the base plate. In other words your feet are not resting on the glass.
- Reach for the bulb with one hand and then hold the globe with both hands in front of you. When doing long sessions, you may want to put a pillow made of synthetic fabric on your lap to rest the bulb on.

As soon as one touches the bulb, one may notice a sensation in the hands and the hair on one's legs and arms. This is normal.

- Place both feet onto the footplate at the same time.
- If the sensation in the hands is too strong, or if one wishes to work on areas with sensitive skin, try tilting one or both feet on edge (see photos below). This will reduce contact with the glass and make the bulb more comfortable to hold. One can also accomplish this by moving ones feet to the outer edge of the footplate where there isn't any foil under the glass. This is my

preferred way of softening the sensation at the bulb. Only slight movement with the feet towards or away from the aluminum foil will greatly alter the sensation at the bulb (see photo below). Of coarse one can always dial the transformer down as well. Do not place your feet onto the floor next to the foot plate UNLESS you know for certain that it's insulated from ground.



ENDING A CELLGEN SESSION

To end a session with the CellGen, follow the reverse order. Remove feet from glass, stow bulb in the box, walk over to the variac or power strip and switch the CellGen off.

ABOUT THE BULB

Our standard spherical bulb is made of borosilicate glass and is resilient to breakage, but it will most likely break if dropped on a hard surface. If the fill tip is located on the stem, the vacuum nipple is protected by a silicone cap, which is glued on with hot melt glue. Our new bulbs have the fill tips bottom center of the flask and are less fragile. With normal usage the nipple will never break. One must however exercise caution and protect it from impact against hard objects otherwise it can break. If the vacuum nipple cracks or breaks the bulb must be repaired or replaced. Should this happen to you, search out a neon sign repair shop in your area, they will be able to determine if the bulb is repairable or not. If you need to buy a new bulb, please contact us. Wait time for a new bulb can be up to 2 months.

CARE AND MAINTENANCE

Clean the bulb after every use and the foot plate after every two or three uses. Every now and then remember to wipe down the glass under the fan housing. One can also take the opportunity to wipe of any visible green oxidation from the bottom of the copper plate. After cleaning the glass plate and the bulb, make sure that the glass surfaces are completely dry before using the CellGen.

If green oxide has built up to such a degree that one can't simply wipe it off with a paper towel and glass cleaner, it will need to be unbolted from the fan housing and scrubbed under running water using a tooth brush sized, brass wire brush. These are available at most auto parts stores.

Tools required for removing the copper plate:

- Medium sized Phillips screwdriver
- Medium sized flat screwdriver
- Small crescent wrench or a 5/16 inch nut driver.

To wire brush the copper plate, disconnect the fan housing from the power supply box, remove the screw, nut and washer that attaches the connection cable to the copper plate and unthread the four nuts that hold the copper plate to the bottom of the fan housing. At this point the copper plate will separate from the bottom of the fan housing. Any black discoloration of the copper is of no concern. Once the green oxide has been removed, dry and reattach the copper plate to the fan housing using the same neoprene padded washers. Do not over-tighten the mounting screws. Be careful not to drop the copper plate as this can bend or warp the copper so that it no longer rests flat on the surface of the plexiglas. If the

copper plate gets bent, it will need to be gently pounded flat using a hammer on a flat, hard surface. The copper plate will last 5 years or more depending on use.

Before reattaching the copper plate to the fan housing, be sure to wipe down the inside of the fan housing with a paper towel and glass cleaner.

This will remove accumulated dust that can build up on the inside surface and eventually cause a short circuit to the fan.

IMPORTANT: NEVER USE RUBBING ALCOHOL TO CLEAN ACRYLIC! Rubbing alcohol destroys acrylic. A paper towel with weak dish detergent solution is recommended. Windex seems to work okay too. Be sure it's completely dry before reassembly. Do not get the fan motor wet.

TROUBLESHOOTING

There is little that can go wrong with the CellGen that hasn't already been addressed. If the red indicator light on the power supply box is illuminated, but all of a sudden the device seems to quit working, the most likely cause of the symptom is what's called burn-through. Burn-through is where a pinhole is formed in the top layer of plate glass, below the copper plate. This can happen if someone is drawing large amounts of energy from the system for too long a period. It can also happen when ambient humidity is very high, or both. To find out if your CellGen is experiencing burn-through, please watch Dan Dial's video on how to fix burn-through by clicking on the link below. Fortunately the cooling fan prevents burn-through in all but the most extreme conditions.

Repairing burn-through video: <https://youtu.be/qMypxzKQjdE>

Other possibilities that can cause device failure:

*The repairs listed below require the skills
of a qualified high voltage technician*

- 1.) One possible cause of failure could be a high voltage short inside the power supply box. Open the box and perform a visual inspection of the wires and connections. Also give it a sniff. If you smell burnt electrical smell, look for signs of discoloration on connection cables. If things look good and there's no burnt electrical smell, then the wiring is most likely in tact.
- 2.) Some transformers are equipped with a Ground Fault Circuit Interrupter (GFI). In rare occasions the GFI can go bad and will falsely disable the transformer. If a faulty GFI is suspected it will need to be removed and bypassed.

3.) Lastly, if the glass isn't burned through and all of the wiring inside of the power supply box appears to be in good shape and bypassing the GFI didn't solve the issue, then it's possible that power transformer itself has burned out internally (generally on one side). Again If for some reason you are not able to troubleshoot a problem with your CellGen, then please bring the power supply box to a neon sign shop and ask a technician to test the transformer and go over all electrical connections. Neon sign transformers are very dangerous if not handled properly. Only a qualified technician should attempt to troubleshoot the NST and make repairs. If the transformer is bad then the whole power supply box will need to be serviced.

REPLACEMENT PARTS

- Standard Bulb — \$450
- Copper Plate — USD \$100 plus shipping
- Power Supply Box USD \$1300 plus shipping
- Fan Housing — USD \$300
- Fan — \$75

SPECIFICATIONS

Transformer Input Voltage: 120V

Transformer Output Voltage: 7500V X 2 (15000V Total)

Transformer Amps: 2A

Transformer Watts: 243W

High Voltage Cables: 14 gauge, 15000V silicone GTO

Audio Connectors and Jacks: ¼ inch mono

Double Strength Glass Dimensions: 24 X 28 X 1/8 inches

Heavy Duty Aluminum Foil Dimensions: L 25 3/8 inches W 18 inches

Fan: 120V, 80X80X38mm, 3100 RPM, air flow 32 CFM

WARRANTY

All workmanship, electrical components (not including the new 15KV neon sign transformer), internal wiring and connection cables are guaranteed to be free of defects for a period of one year. Since the CellGen is an experimental device and the power transformer is being used in ways it wasn't designed for, we can't offer a warranty for that component. That said, the transformers we use seem to work well and last for many years! The bulb and foot plate are guaranteed to be free of defects up to the point the CellGen has been assembled and tested. For obvious reasons we can't be responsible for the glassware beyond that point. If any of the

boxes arrive damaged, please take sharp photos prior to opening and unpacking. If one notices any damage while unpacking, please take descriptive photos of the damage and contact us right away. <https://www.twotowers.com/contact.html>

DISCLAIMER

The CellGen, also known as the Molecular Enhancer is meant for experimental research only & not meant to diagnose, treat or cure any disease or condition.

Please consult your doctor if you are ill or in poor health. We assume no responsibility for any loss of property, electric shock, physical or psychological harm, or death as a result of operating the CellGen.

For more Information about the CellGen please visit us at:

<https://www.twotowers.com>

Make Your Own Replacement Copper Plate

Use the supplied pattern to cut out a new copper plate with a set of tin snips. The task can be accomplished by just using straight cutting tin snips. The process requires some skill and a fair amount of hand strength.

Begin by printing the pattern onto a sheet of paper. Cut the pattern out along the straight lines of the image boarder. Then using spray contact cement, glue the pattern onto a 5.5 inch by 7 inch, 18 gauge copper plate. At this point use a center punch to mark the 5 holes to be drilled. For this next step it's best to what protective gloves. Using the tin snips cut the pattern out as carefully as possible. After the pattern is cut out of the copper plate, use a heat gun to gently heat the copper plate just enough so that one can easily peel the paper pattern off of the copper. Next clean the copper surface with a rag and mineral spirits. Be careful of sharp edges on the copper plate. After the pattern has been cut out of the copper and the plate has been cleaned, it must be made perfectly flat. One can accomplish this by gently hammering the copper over a hard flat surface, like a piece of flat steel. Remove any burrs and sharp edges with a small file and sand paper. Using a drill press drill the 5 holes using the appropriate drill bits. The four holes at the sides of the plate need to be counter sunk on the surface that faces the glass. This allows the beveled 6/32 screw heads to sit flush with the surface of the copper. Lastly, bend the connection tab found on one end of the copper plate 90° at the dotted line. Premark the copper before peeling off the pattern. If your work was precise, the tapered screw holes along the two sides should perfectly match up with the screw holes in the acrylic base. Using the original screws, attach the copper plate in the same manor as the original. So one doesn't crack the acrylic, be careful not to over tighten the mounting screws. That should be it.

